



Dart Aerospace Ltd.
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D3078-042
Job Sheet 175680



Part No: D3078-042

Job Qty: 10 ea

Part Name: Step Assembly, Hi Short RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 15.10.21 NEW ISSUE DD VERF:JLM IPP REV:B 15.11.12 REV.C3 DD VERF:JLM
IPP REV:C 16.03.15 DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	7/4/18	7/4/18	0.00	0.00	Start Up Large Fab-4		D.M.L 18-6-7
110	Large Fab	10 pcs	7/4/18	7/4/18	0.00	11.99	Large Fab 8		D.M.L 18-6-7
120	QC	10 pcs	7/4/18	7/4/18	0.00	0.00	QC6		CPC
130	Large Fab	10 pcs	7/5/18	7/5/18	0.00	11.99	Large Fab 2		CPC
140	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC9		D 18-06-15
150	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC5		D 18-06-15
160	HandFinish	10 pcs	7/5/18	7/5/18	0.00	2.08	HandFinish1		SA 18-06-19
170	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC7-2		CPC
200	Large Fab	10 pcs	7/5/18	7/5/18	0.00	11.99	Large Fab 2		CU
210	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC10		
220	QC	10 pcs	7/5/18	7/5/18	0.00	0.00	QC5		
230	HandFinish	10 pcs	7/5/18	7/5/18	0.00	2.08	HandFinish6		BFB 18-06-25
240	Powdercoat	10 pcs	7/5/18	7/5/18	0.00	1.91	Powdercoat1		D 18-07-03
250	HandFinish	10 pcs	7/6/18	7/6/18	0.00	2.08	HandFinish3		BFB 18-07-04
260	QC	10 pcs	7/6/18	7/6/18	0.00	0.00	QC3		D 18-07-05
290	Packaging	10 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1		
300	QC21-SA	10 Ea	7/6/18	7/6/18	0.00	0.00	QC21		JUL 09 2018

Part Op 110 - 1-Cut D2622-120 extrusion to 59.75" long as per Dwg D3078

Descriptions: 130 - 1-Bevel end for welding FWD ONLY 2-Weld Support, weld Fwd End Plate as per QSI 004 & Dwg D3078

A/RAluminum Rod

200 - 1- Rivet Leg Assembly as per Dwg D3078. 4-Weld Aft End Plate as per QSI 004 & Dwg D3078 A/R Aluminum Rod

240 - START TIME: 1:40 CUT: 3:00 FINISH: 2:10.

M 138839

wingwalk.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	5 Ea (.5 ea)	90-Start up Operation	5046116
D3067-1	End Plate	10 Ea (1 ea)	130-Large Fab	5077589
D3219-3	Plate	20 Ea (2 ea)	130-Large Fab	5077386
D3065-041	Step Leg Assembly	10 Ea (1 ea)	200-Large Fab	5088840
D3066-1	Spacer	20 Ea (2 ea)	200-Large Fab	5084379
D3067-1	End Plate	10 Ea (1 ea)	200-Large Fab	5077435
MS20600-AD4W4	Rivet	160 Ea (16 ea)	200-Large Fab	5077589
				5079416

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2622-120C	5	195	0
130-Large Fab	D3067-1	10	67	0
	D3219-3	20	11	0
	D3065-041	10	5	0
200-Large Fab	D3066-1	20	60	0
	D3067-1	10	67	0
	MS20600-AD4W4	160	1,475	0
Part Specifications				
Specifications could not be found.				

Plex 4/10/18 9:06 AM Dart.lajeunesse.marie



Container No: S078979



Part: D3078-042

Job No: 175680

Serial No/Batch: S078979

Revision:

Inspector:

Exp Date: 06/07/2018

Instructions:

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Date: 06/07/18